

# 2019 Area 21 Assembly

Hosted by District 16  
Sunday, March 24, 2019 - 9:00 a.m.

Wayne County Floral Hall  
Wayne County Fairgrounds - W. Main St.  
Fairfield, IL 62837

*Morning Coffee and Pastries Served*

Registration 7:00 a.m. - 9:00 a.m. \$5 Fee/\$10 Lunch

*Includes; Pulled Pork, Baked Beans,  
Potato Salad, Cole Slaw, Drinks and Desserts*

## Hotel Info:

Briarwood Inn: 116 Market Ave.  
Fairfield, IL 62837 618-842-3667  
\$79.99 - Tax Included

Budget Inn: 201 S. 1st St.  
Fairfield, IL 62837 618-842-2191  
\$39.99 - Tax Included

Pre-Assembly Fellowship/Potluck/Speaker Meeting

Saturday, March 23, 2019  
First United Methodist Church  
Corner of U.S. Hwy. 45 & IL Rt. 15  
Fairfield, IL 62837

Speaker: Pat W. - Former Area 21 Delegate

PotLuck Dinner @ 7:00 P.M.

Speaker Meeting @ 8:00 P.M.

More Info: Kyle D. 618-384-1927  
Carl H. 618-599-0718